

ABSTRACT

The object of the present invention is to provide a method for manufacturing a resin molded article with a shrinkage ratio that fluctuates little, even if its molding condition(s) is(are) changed, providing a resin molded article with an accurate size.

To attain this object, a mold whose cavity is designed to set the shrinkage ratio of the objective resin molded article into a predetermined range is prepared, and the resin, melted by heating at a temperature higher than 160° C, is injected into said cavity of said mold, after which a further fluid is injected into said melting resin, at a predetermined pressure.